

Stayflow Petro Series

Model F60

Flanged End Floating Ball Valves

Installation, Operation and Maintenance Manual

Note: Before using a valve, read the entire IOM carefully and make sure you have a clear understanding of all information included.

This manual describes the procedures for the safe and efficient installation, operation, and maintenance of Stayflow Flanged Series Ball Valves. **Failure to follow the procedures in this manual may result in Stayflow warranties being voided.** Problems with the operation and maintenance of these valves should be directed to the nearest Stayflow Representative.

The Stayflow Flanged Series is designed as a split body, two-piece construction, to allow ease of access for maintenance of the valve ball and seat without special tools. This line of valves utilizes the “free floating” ball principle. The ball is not fixed but is free to move with the line pressure. As a result, these valves are capable of tight shut-off with the flow in either direction or dead-ended, regardless of the position of the valve in the line. The downstream seat, which is opposite the pressurized side, of a closed valve, must carry the load exerted by the line pressure on the ball, while the upstream seat is subject to little load or wear. For this reason, it is sometimes possible to increase useful seat life by turning the valve end-for-end in the pipeline.

NOTE: Please note that Models F60 are supplied in size ranges, 2” to 6”. Please ensure that the correct size instructions and drawing reference is used for the valve being serviced.

INSTALLATION:

A. Receiving and Preparation Procedure

- A1. Remove shipping protection
- A2. Inspect the valve(s) for transportation damage*
- A3. Inspect the valve bore and remove any debris
- A4. Cycle the valve and inspect the valve for smooth operation, size permitting
- A5. As shipped from the factory, valves may contain a silicone based lubricant. This is for break-in and may be removed if it is objectionable for a particular application by disassembling and solvent washing.

*If transportation damage is found, immediately take pictures for record purposes and contact the inbound carrier to submit a claim.

B. Installation Procedure

B1. General – The valve may be fitted in any position in the pipeline. Prior to installing the valve, the pipe on either side of the intended installation should be checked to be free of dirt, debris, weld slag, etc. to prevent damage to the seats, seals, and surface of the ball. The piping must also be free of tension or compression.

WARNING – Never use the valve as a pipe support or structural member.

B2. Installation of the Stayflow Flanged Series valves is accomplished by inserting the valve between flanges attached to piping and supplied by others and attaching the valve to the mating flanges with fasteners of the size and type specified by industry standards. Fasteners should be tightened in a “star” pattern.

Caution – Ensure that mating flanges are of the same size, type and pressure rating as the valve and that fasteners are of the size and type approved for the flange.

B3. Valves with actuators should be checked for actuator-valve alignment. Angular or linear misalignment will result in high operational torque. Electric and /or pneumatic connections should be made in accordance with the correct actuator IOM instructions.

C. OPERATION:

C1. Manual operation of the valve is accomplished by turning the handle ¼ turn (90 degrees).

*The valve is open when the handle is “in-line” with the valve or pipeline. The valve is closed when the handle is “across” or perpendicular to the valve or pipeline.

C2. Stayflow Flanged Series valves can be operated with either electric or pneumatic actuators. For instructions on installation and operation, refer to the IOM for the correct actuator.

C3. Stayflow Flanged Series valves may include one of several different styles of limit switches and positioners. Please refer to the appropriate IOM for each device.

MAINTENANCE:

CAUTION – Ball valves can trap fluid in the ball cavity when closed. Be prepared to capture and manage any liquid retained in the valve body when disassembling the valve.

WARNING – **If the valve has been in hazardous fluid service, review applicable MSDS sheet and decontaminate the valve before disassembly. All persons involved with the disassembly should wear personal protective equipment such as aprons, gloves, face shield, etc. to prevent personal injury.**

Access to the valve internals starts with relieving pressure in the pipeline. Turn the valve handle to the 45 degree, half open, position and flush the line, when applicable, to remove any hazardous material from the line. Consult the metal tag attached to the valve body to determine the correct seat and seal materials. Repair kits can be ordered from the local Stayflow Representative. This should be done prior to any disassembly work.

CAUTION - Valves with actuators, limit switches or positioners should have these devices disassembled from the valve prior to disassembling of the valve.

WARNING- **Use extreme caution disconnecting any electrical and/or pneumatic sources to the valve to protect against personal injury. Isolate the valve actuator prior to disconnecting.**

Stem Packing

Stem seal leakage may be corrected without disassembly. Tighten the packing gland nuts one flat at a time alternating between nuts, until leakage stops. If leakage continues, or the valve’s operating torque becomes excessive, the seals are worn and replacement of the packing will be necessary.

WARNING- **Do not remove packing gland while the line is under pressure. Personal injury could occur.**

D. Valve Disassembly-

WARNING – Use extreme caution when removing the flanged valve from the pipeline to prevent personal injury that may be caused by “cold springing” of the piping.

CAUTION – valves shall be adequately supported prior to unfastening the studs and nuts that hold the valve in line and secured with lifting straps or slings to hold the weight of the valve.

D1. Remove the flange bolts and nuts and lift the valve from the line for servicing.

Note care should be taken to avoid scratching or damaging the flange gaskets. Damaged gaskets must be replaced prior to reinstalling in the line.

D2. Safely place the valve on a clean, secure and stable work surface. Protect the flange faces when handling to prevent scratching and damage.

D3. Match mark the body and body end to ensure correct alignment when the valve is reassembled.

D4. Remove body end nuts and lift off the body end. One body seal and seat should come out with the body end.

D5. The ball may be removed by first placing the valve in the fully closed position. Use a lifting strap and lifting device for safety purposes when the weight of the ball dictates

CAUTION – Use extreme care in handling the ball to avoid damage.

D6. Remove the second seat and seal.

D7. Remove Stem -

Remove locking nut, handle, snap ring, travel stop, housing bolt and stop housing.

The stem must be removed from the inside of the body. Gently tap the top of the stem with a non-metallic mallet. The thrust washer should come out with the stem. Stem packing can now be removed. If a packing pick is used to remove packing, care must be taken not to scratch any surface.

Visual Inspection-

Clean and inspect all metal parts. It is not necessary to replace the ball and stem unless the seating surfaces have been damaged by abrasion or corrosion. Stayflow strongly recommends that all seats, seals, and packing be replaced whenever a valve is disassembled for reconditioning. This is the surest protection against subsequent leakage after reassembly. Replacement parts are sold in kit form. Refer to the metal tag attached to the side of the valve body to identify the specific sealing materials used. Kits can be obtained via the local Flo- Tite Distributor. Replacement parts should be purchased prior to valve disassembly. Required information

to purchase replacement parts include:

- a. Line size
- b. Model designation
- c. Seat/seal materials – see stamping on a metal tag attached to the valve body.

Valve Reassembly -

Note- the valve may be reassembled and operated dry when no lubricants are allowed in the system; however, a light lubricant on the ball and stem will aid in assembly or reduce initial operating torque. Lubricant used must be compatible with the intended system fluid.

Install one new seat and seal in the body cavity with the spherical curvature facing the ball. Replace the stem in the reverse order from above based on valve size, including reattaching the handle. Turn the handle to the closed position. This will align the stem tang and the ball slot. Slide the ball into position. Turn the handle to the open position to help hold the ball in place. Install the second seal and seat into the body end.

Place the body seal gasket into the shoulder counter-bore at the flange in the valve body. Using the match marks to realign the body and body end, carefully place the cap end back into the body. Install the cap end nuts and tighten in a star pattern to the torque values specified below.

WARNING- extreme care must be exercised during tightening of the body end nuts to make sure that complete engagement of studs with the body flange is maintained. There should be at least one stud thread exposed on each side.

Cycle the valve slowly, with a gentle back and forth motion to build gradually to a full quarter turn. By cycling slowly, the new seat lips will conform to the seal shape against the ball. An initial fast turning motion, at this point, may cut the seats before they have a chance to form the proper seal. When possible and practical, test the valve prior to reinstalling into the pipeline.

Reinstallation-

Carefully inspect the faces of both the valve flanges and the mating flanges to ensure they are clean and undamaged. Place the valve in the preferred position and support it from moving. Install a sealing gasket between each pair of flanges and reinsert the bolting and hand tighten. Secure the bolting to the recommended torque values in a star pattern to ensure that the gasket is compressed evenly around the entire circumference.

Repair Kits –

Repair kits typically consist of replaceable seats, body seals, and packing seals. Refer to the unit nameplate, as shown below, to confirm what materials are currently installed. Contact your local Stayflow Representative to order and receive the kits prior to any maintenance work.

VALVE - SOFT PARTS						
SEAT	STEM SEALS		BODY SEAL		O-RINGS	
TFM	F	TFM	F	TFM	F	VITON
CTFM	Y	CTFM	Y	CTFM	Y	EPDM
PTFE	T	RPTFM	X	PTFE	T	PTFE
RPTFE	R	PTFE	T	RPTFE	R	BUNA
50/50	S	RPTFE	R	50/50	S	NONE
UHMWPE	U	50/50	S	UHMWPE	U	
PEEK	P	UHMWPE	U	PEEK	P	
Cavity Filled	C	PEEK	P	Graphite	G	
Metal	M	Graphite	G	Kel-F	K	
Kel-F	K					

Stayflow's marking system follows MSS SP-25-1998

Valve Markings- Casted into valve bodies include the following; Stayflow Name, Model Numbers, Body Material, Valve Size, & Class Pressure Rating

All Stayflow valves have metal name plates spot welded to the valve body.

Standard Trim Soft Parts

ID-Codes

Seat material
Stem seal material

Valve Side A

Body seal material

Stayflow Name
Valve Model

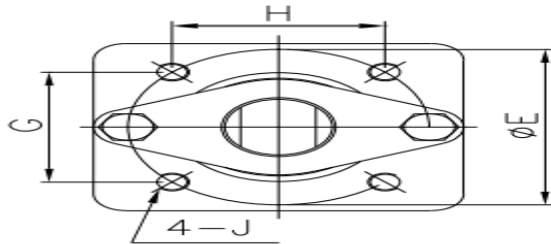
Valve Side B

ANSI Class
Body Material

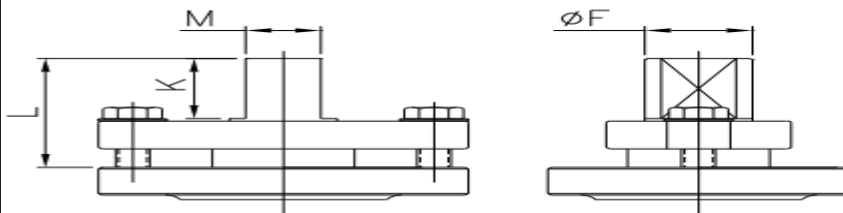
Model F60 - ANSI Class 600 Dimensions, Cv, Torque & Weight:

Size	A	A1	B	C	C1	D	E	F	G	H	J	K	L	M	N	P	R	S	T	TH	Cv	ISO	Torq, in-lb	Torq, in-lb	Weight
																							@ 1000 psi	@ 1500 psi	
2"	11.5	5.55	1.97	5.94	2.95	13.78	4.02	0.95	2.84	2.84	1/2-13unc	0.98	2.09	0.669	8	0.75	3.62	5.00	6.50	1.00	410	F10	880	1100	38
3"	14.0	6.80	3.00	--	5.12	--	4.02	1.10	2.84	2.84	1/2-13unc	1.54	2.60	0.669	8	0.88	5.00	6.62	8.25	1.25	780	F10	2640	3300	85
4"	17.0	8.62	4.00	--	6.10	--	4.92	1.34	3.48	3.48	1/2-13unc	1.95	3.15	1.024	8	1.00	6.19	8.50	10.75	1.50	1120	F12	5600	7000	154
6"	22.0	10.65	6.00	--	7.87	--	5.51	1.97	3.90	3.90	5/8-11unc	2.13	3.86	1.378	12	1.12	7.31	11.50	14.00	1.88	1825	F14	10560	13200	363

Mounting Dimensions:

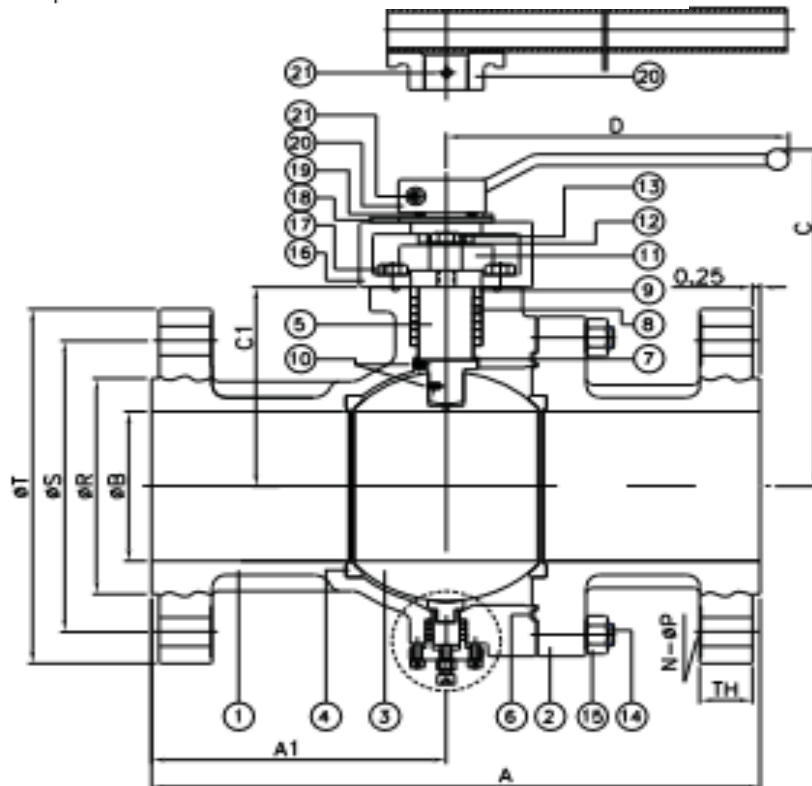


Mounting Dimensions Are for Cost Estimating Only! Request Certified Drawing Prior to Manufacturing Mounting Hardware.

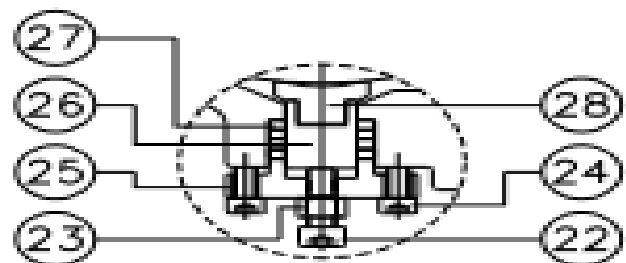


BILL OF MATERIALS:

Part #	Name	Carbon Steel	Stainless Steel
1	Body	A352 LCB, A216 WCB	ASTM A351 CF8M
2	Cap	A352 LCB, A216 WCB	ASTM A351 CF8M
3	Ball	ASTM A351 CF8	ASTM A351 CF8M
4	Seat	Carbon + PTFE	Carbon + PTFE
5	Stem	SS304 / 17-4PH	SS316 / 17-4PH
6	Gasket	SS304 + Graphite	SS304 + Graphite
7	Thrust Washer	Carbon + PTFE	Carbon + PTFE
8	Stem Packing	Graphite	Graphite
9	Packing Follower	SS304	SS316
10	Anti-Static	SS304	SS316
11	Packing Gland	A352 LCB, A216 WCB	ASTM A351 CF8
12	Belleville Washer	SS301	SS310
13	Gland Bolt	SS304	SS304
14	Body Stud	ASTM A193 B7	ASTM A193 B8
15	Body Nut	ASTM A194 2H	ASTM A194 8
16	Stop Housing	A352 LCB, A216 WCB	ASTM A351 CF8
17	Housing Bolt	SS304	SS304
18	Travel Stop	SS304	SS304
19	Snap Ring	Nickel Plated CS	Nickel Plated CS
20	Handle	Ductile Iron	Ductile Iron
21	Locking Bolt	Steel	Steel
22	Turning Screw	SS304	SS304
23	Set Nut	SS304	SS304
24	Base Gland Bolt	SS304	SS304
25	Base Gland	A105 / LF2	SS304
26	Support Pin	SS304	SS316
27	Pin Packing	Graphite	Graphite
28	Pin Seat	Carbon + PTFE	Carbon + PTFE



Ball Support Design



Appear on 6" only

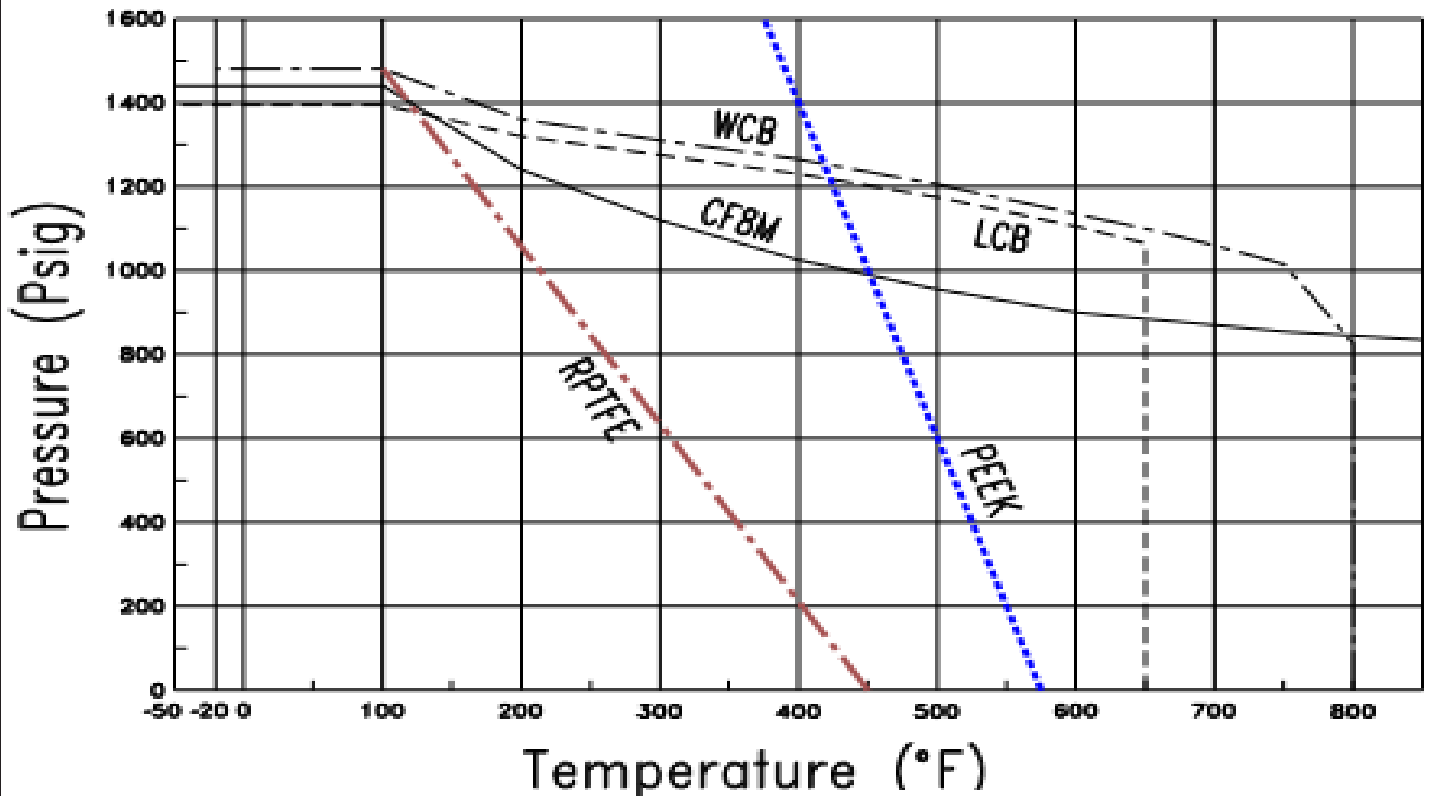
F60 Series - Product Identification Code / Model Numbers

Model	Body Material		Ball Material		Stem Material		Seat Material		Stem Seal Material		Body Seal Material		Valve Operator			
F60	316SS	CF8M	SS	316SS	CF8M	SS	SS316	SS	RPTFE	R	RPTFE	R	RPTFE	R	Lever	L
	WCB	A216	CS	304SS	CF8	S4	SS304	S4	PEEK	P	Graphite	G	Graphite	G	Gear	G
	LCB	A352	LC				17-4PH	S7	Metal	M					Bare Stem	N

Ordering Example by Part Numbers

F60 Series	Carbon Steel Body	SS304 Ball	SS316 Stem	RPTFE Seat	Graphite Packing	Graphite Body Seal	Bare Stem
Model	Body Material	Ball Material	Stem Material	Seat Material	Stem Seal Material	Body Seal Material	Valve Operator
F60	CS	S4	SS	R	G	G	N

Pressure & Temperature Chart



Most additional seating materials are available, consult factory

NOTE:

- A variety of Special Alloys as well as Special Seating materials are available.
- Sizes 8" thru 24" available in TM series of Trunion Design, C/F
- Weatherproof gear operators are recommended for size 4" and larger valves.
- Consult factory for gear operator dimensions and information.

